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## **ABSTRACT**

A pump includes a power screw and at least one idler screw which meshes with the power screw, the power screw and idler screw being rotatable in a housing, the idler screw having at least one screw form including a generally helical groove and a generally helical land surface, the land surface having a first, and a second edge portion, each of which is adjacent to the or a groove, the distance between the land surface and a longitudinal axis of the idler screw varying between the first edge portion and the second edge portion, the distance between the first edge portion and the longitudinal axis of the idler screw being substantially constant over the length of the screw form and the distance between the second edge portion and the longitudinal axis of the idler screw being substantially constant over the length of the screw form.

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